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**DECLARATION AND POWER OF ATTORNEY**

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name,

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

**FLOWCHART-BASED CONTROL SYSTEM INCLUDING AUTOMATIC DOWNTIME AND CYCLE TIME ANALYSIS**

the specification of which (check one)

☐ is attached hereto.

☒ was filed on September 29, 2000 as Application Serial No. 09/676,681 and was amended on \_\_\_\_\_ (if applicable).

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to the examination of this application or to the patentability of the invention claimed therein in accordance with Title 37, Code of Federal Regulations, section 1.56.

I hereby claim foreign priority benefits under Title 35, United States Code, section 119(a)-(d) of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

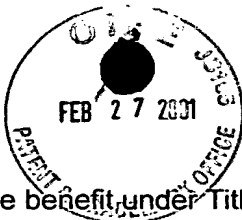
**PRIOR FOREIGN APPLICATION(S)**

			<u>Priority Claim</u>	
(Number)	(Country)	(Day/Month/Year filed)	Yes	No
_____	_____	_____	_____	_____
(Number)	(Country)	(Day/Month/Year filed)	Yes	No
_____	_____	_____	_____	_____
(Number)	(Country)	(Day/Month/Year filed)	Yes	No
_____	_____	_____	_____	_____

I hereby claim the benefit under Title 35, United States Code, section 119(e) of any United States Provisional application(s) listed below:

**PRIOR PROVISIONAL APPLICATIONS**

_____	_____
(application serial number)	(Month / Day / Year filed)
_____	_____
(application serial number)	(Month / Day / Year filed)



I hereby claim the benefit, under Title 35, United States Code, section 120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, section 112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, section 1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application:

Application Serial No.	Filing Date	Status - patented, pending, abandoned
_____	_____	_____
_____	_____	_____
_____	_____	_____
_____	_____	_____

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

I hereby appoint Christopher M. Brock, Reg. No. 27313, Michael W. Wiggins, Reg. No. 34754, and each principal, attorney of counsel, associate and employee of Harness, Dickey & Pierce, P.L.C., who is a registered Patent Attorney, my attorney with full power of substitution and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith. I request the Patent and Trademark Office to direct all correspondence and telephone calls relative to this application to Harness, Dickey & Pierce, P.L.C., P. O. Box 828, Bloomfield Hills, Michigan 48303 (248) 641-1600.

Full name of sole or first inventor: Andrew H. McMillan

Inventor's signature: 

Date: 10/31/2000

Residence: 2037 North Vernon, Dearborn, Michigan 48128

Citizenship: United States of America

Post Office Address: Same as above

Full name of second joint inventor, if any: Joseph Gasiorek

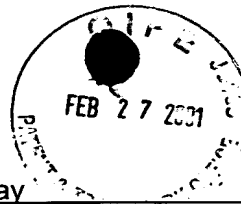
Second Inventor's signature: 

Date: 10/31/2000

Residence: 7630 West Liberty, Ann Arbor, Michigan 48103

Citizenship: United States of America

Post Office Address: Same as above



Full name of third joint inventor, if any: Thomas Harkaway

Third Inventor's signature: *Thomas Harkaway*

Date: Nov. 2, 2000

Residence: 7680 Warner Road, Saline, Michigan 48176

Citizenship: United States of America

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